

6.6.0

16/04/2024 11:42 am BST

Multi Edit Job Due Dates

Users can now quickly and easily update multiple job due dates in 1 move. This feature by request gives schedulers a new method to efficiently move job dates in or out for many orders all at once.

Schedule Manager

Line Config: [Dropdown] Search: CS Include Closed Since: 16/03/2023

Include Deleted Since: [Dropdown] Search: [Button]

Buttons: New, Close, Delete, Release, Unrelease, Multi Edit, Job Priorities

Order #	Status	Product	Line Config	Total Qty	Qty Complete	Qty WIP	Due Date
WO00818	Not Started	CS-TeddyBearFG	CS-StuffyLine1	5	0	0	
WO00819	Not Started	CS-TeddyBearFG	CS-StuffyLine1	20	0	0	
WO00820	Not Started	CS-TeddyBearFG	CS-StuffyLine1	10	0	0	01/06/2023 11:59:59
WO00819	Not Started	CS-TeddyBearFG	CS-StuffyLine1	5	0	0	01/06/2023 12:00:00
WO00806	Started	CS-TeddyBearFG					
WO00808	Started	CS-TeddyBearFG					
WO00805	Started	CS-TeddyBearFG					
WO00804	Started	CS-TeddyBearFG					

Multi Edit

Sales Order: [Text Field]

Start Date: [Text Field] [Calendar Icon]

End Date: [Text Field] [Calendar Icon]

Due Date: 01/07/2023 23:59 [Text Field] [Calendar Icon]

Priority: [Dropdown]

Customer: [Dropdown]

Hold Reason: [Dropdown]

Job Status: [Dropdown]

Save Cancel

1. Highlight multiple job orders.

2. Select 'Multi Edit.'

RCCP Upgrades

Release 6.6.0 strengthens the new Rough Cut Capacity Planning tools. When setting capacity utilisation, the new formula can now effectively evaluate plans against Workcentres that belong to multiple Workcentre Groups. Users can now also delete Capacity Scenarios. And to support more accurate RCCP evaluations, users can import their available capacity hours from the Advanced Planning and Scheduling module.

Availability Status to Workcentre Selection Screen

When choosing a workcentre while booking on to a works order operators are directed to the Workcentre Selection screen. Prior to 6.6.0 this screen would indicate the availability status of each workcentre with a colour indicator. We've now also added a text field to further clarify the status designation associated with the colour.

Status	Name	Accessible
Available	CS-SewingWorkCenter1	Yes
Available	CS-SewingWorkCenter2	Yes

Issue Ownership by Skill or Permission

The Mestec Issue Tracking tools allow users to keep tabs of ongoing problems. Individual Issues can be further categorized with the Issue Type field. For your reference, typical Issue Types include safety and quality. When a new Issue is created it can be assigned an Issue Type and an Owner. With the new release, users can now assign a Skill to Issue Types. This will then limit the available Owners of an Issue to users with the assigned Skill. This feature can be setup on the Edit Issue Type screen.

Planned Worklist Pop-Up

Sometimes it's the small aesthetic changes that our customers get most excited about. This little upgrade certainly falls under that category. The Planned Worklist pop-up screen is heavily loaded with relevant fields. To help squeeze all these columns on screen we've now added a new wrap text feature. This allows the users to see the column headers without sacrificing precious screen space. Simple but satisfying.

Total Plan Time (Hrs)	Job Due	Job Planned End	Plan Status	Next Op	Job Status
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Place Dispatch Orders On Hold

Users can now place released dispatch orders 'On Hold.' To change the status, simply select the order from the Dispatch Orders screen. Then select the new 'On Hold' button.

Dispatch Orders

Dispatch Type Search ☐ Include Closed/Cancelled

Dispatch Orders									
Dispatch Note	Add	Edit	Un-Release	Dispatch	Cancel	Pick List	On Hold		
Recipient Organis...	Total Qty	Dispatch Order No	Status	Dispatch Type	Planned	Due	Open Lines	Completion %	
Alan's Customer	15	TESTREVERSE3	Released	Customer Shipment	15-Feb-2023	15-Feb-2023	0	100	
Alan's Customer	100	TESTREVERSE	On Hold	Customer Shipment	15-Feb-2023	15-Feb-2023	1	0	
Alan's Customer	5	TESTREVERSE4	On Hold	Customer Shipment	15-Feb-2023	15-Feb-2023	0	100	
Alan Factory	15	JMTEST160223b	Released	Customer Shipment	15-Feb-2023	15-Feb-2023	1	50	
Alan Factory	25	JMTEST160223a	Released	Customer Shipment	15-Feb-2023	15-Feb-2023	1	50	
Not Microsoft	8	DO00217	Planned	Customer Shipment	31-Mar-2022	31-Mar-2022	2	0	
Kentest	1	kentest	Released	Customer Shipment	09-Feb-2022	09-Feb-2022	1	0	

BOM Slot Instructions

Work instructions can now be added directly to the BOM Slot. These instructions will appear at the workstation during the operation which consumes the material. BOM Slot Instructions can be useful to add preparation notes to materials prior to them being consumed in the product workflow.

Edit BOM Slot

Slot Description

CS-BearBodySlot

Build Slot Type

Default

Slot Qty

1.0000000000

Active

Yes

Required

Yes

Max Quantity

1.0000000000

Min Quantity

1.0000000000

Instructions

The right instructions at the right time!

Scan

Test Complete Qty

Instructions

The right instructions at the right time.

Close

BOM Slot

Default Candidate

Status

UoM

Qty Per Unit

CS-BearBodySlot

CS-BearBodyComp

Not Satisfied

EA

1

CS-BearHead

CS-BearHead-SA

Not Satisfied

EA

1

Variable Minutes Update

Users can now increase the accuracy of an operation's variable minutes. This is particularly useful in high volume production. Prior to release 6.6.0, variable minutes were limited to 1 decimal place per minute. Essentially 6 seconds per unit. The new release extends the accuracy 2 further decimal places (.06 seconds per unit.) The addition has been made to each of these fields: Standard Variable Labour Minutes, Standard

Variable Workcentre Minutes, and Planned Run Variable Minutes.

Edit Operation Node

Activity

CS-SewingActivity

Name

CS-SewingActivity

Operation Number

10

Work Centre Group

CS-SewingWCG

Work Centre

Stat Profile

Default

Completion Mode

Complete

Start Condition

Std Fixed Labour Mins

0.12

Complete Condition

Std Variable Labour Mins

0.123

☒ Run mins include first off?

Default Asset Status

Available

Std Fixed Workcentre Mins

0.12

Capacity Required

1.000

Std Variable Workcentre Mins

0.123

Planned Setup Mins

0.12

Scrap Mode

Planned Run Fixed Mins

0.12

Partial Qty Mode

Disabled

Planned Run Variable Mins

0.123

Partial Completion Default Qty

Planned Run Work Content Mins

Lead Time Days

2.00

☒ Allow concurrent users
 ☒ Required
 ☐ Allow action choice
 ☒ Allow span off shift

☒ Allow retrospective
 ☒ Allow forward bookings
 ☒ Include on plan
 ☐ Sub contract
 ☐ Allow scrap

☐ Allow Toggle Rework

Save

Cancel