

Operation Quantity Completion

02/09/2025 4:44 pm BST

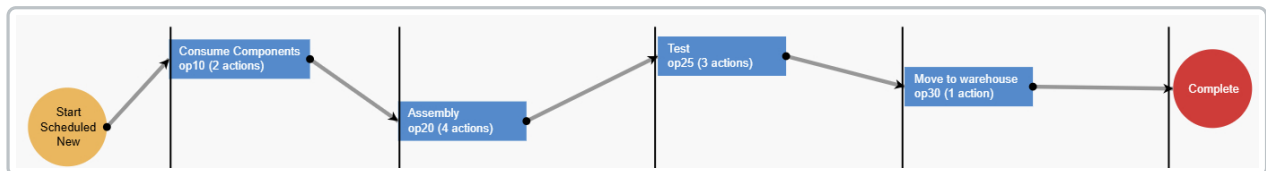
[Relates to version](#)

Tags: 9.0

Operation Quantity Completion

This system eCHR line type records details of any completed operation quantity linked to the eCHR.

It may not be a requirement to capture all of the operations within the course of production. It may only be necessary to capture key quality related operations. For example, it may not be necessary to capture all logistics type operations if they do not relate to quality, you may only be interested in operations that directly relate to quality. In the example below the first three operations are critical but the last one is not.



Triggers

Completion of any quantities for "flows" that are marked as included in the eCHR.

How to set up an Operation Quantity Completion Line Type

There are three steps for creating an **Operation Quantity Completion** eCHR Line Type:

Create the line type in the eCHR profile

1. Create the **Operation Quantity Completion** line type in an eCHR section in the **eCHR Profiles** screen.

Select an eCHR profile for the workflow version

1. Navigate to the **Workflow** screen and select the workflow version.
2. Click the Edit button to display the **Edit Workflow Version** pop-up.
3. Select and **eCHR Profile** from the drop down list.

Set flag in the node flow to include Action Completion data in the eCHR

1. Select the workflow version and click the **Design Workflow** button.
2. Right click on the workflow node flow after the action you want to include in the eCHR, then click **Edit** to display the **Edit Flow** pop-up.
3. Tick the **eCHR Required** checkbox.

Reports

Contents report via the eCHR screen

Op Qty Completion Line Type – eCHR Listing

Summary Information

| | | | | | | | |
|---|---|-------------------------------|---|-----|--------------|------------------|---|
| ▼ | 6 | Operation Quantity Completion | From Workflow Name: Production (1.3) To Workflow Name: Production (1.3) From Op Number / Name: 10 / Consume Components To Op Number / Name: 20 / Assembly Qty Completed: 1 / EA Timestamp: 06/08/2025 18:31:12 | New | Not Required | 06/08/2025 19:01 | 1 |
|---|---|-------------------------------|---|-----|--------------|------------------|---|

Revision: 1 (Latest)ContentFormatted Content

Signature: Not Available

| Source Workflow Name (Version) | Op No Completed | Op Completed | Target Workflow Name (Version) | Target Op Number | Target Op Name | Qty Completed | Unit | Timestamp | Completed By |
|--------------------------------|-----------------|--------------------|--------------------------------|------------------|--------------------|---------------|------|------------------|--------------|
| Production (1.3) | 10 | Consume Components | Production (1.3) | 10 | Consume Components | 1 | EA | 06/08/2025 18:31 | Lucy Demo |

Detailed Information

HTML Report

Operation Qty Completion Line Type – Printable Report

Summary Information

| Line Type | Latest | Revision | Reason | Signature Status | Created | Details | Last Edit User | eSign |
|-------------------------------|--------|----------|--------|------------------|--------------------|---|----------------|-------|
| Operation Quantity Completion | Yes | 1 | New | Not Required | 06/08/2025 7:51:12 | From Workflow Name: Production (1.3) To Workflow Name: Production (1.3) From Op Number / Name: 10 / Consume Components To Op Number / Name: 20 / Assembly Qty Completed: 1 / EA Timestamp: 06/08/2025 18:31:12 | Lucy Demo | |

Details

| Source Workflow Name (Version) | Op No Completed | Op Completed | Target Workflow Name (Version) | Target Op Number | Target Op Name | Qty Completed | Unit | Timestamp | Completed By |
|--------------------------------|-----------------|--------------------|--------------------------------|------------------|--------------------|---------------|------|---------------------|--------------|
| Production (1.3) | 10 | Consume Components | Production (1.3) | 10 | Consume Components | 1 | EA | 06/08/2025 18:31:12 | Lucy Demo |

Detailed Information