

9.1.0

05/11/2025 8:11 am GMT

[Relates to version](#)

Tags: 9.1

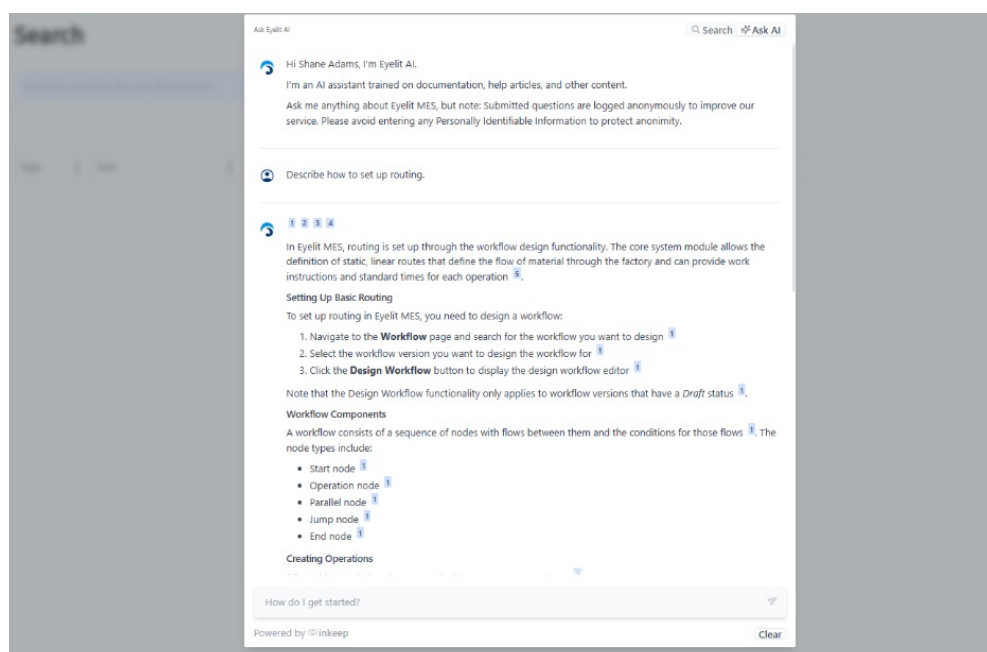
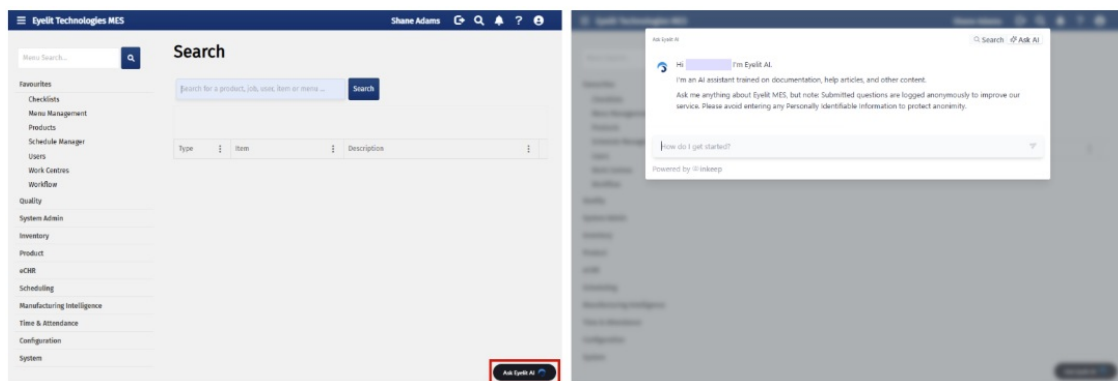
Eyelit MES AI Assistant

The latest release of Eyelit MES introduces a powerful AI Assistant designed to enhance user productivity and streamline daily operations.

This intelligent assistant is integrated into the platform, offering contextual support and guidance as you navigate complex manufacturing processes. The AI Assistant can interpret user queries, provide instant answers, and suggest relevant documentation or actions, reducing the time spent searching for information.

Our public documentation is the primary source used by the AI assistant to find and infer answers to your questions. We are continually adding to our public documentation which will improve the quality of responses over time.

The “Ask Eyelit AI” button is displayed at the bottom of every page on the platform.



Electronic Control History Record (eCHR)

We continue to build the eCHR capability to include an increasing library of content that you can store out of the box.

Manage Transaction Controls

What transactions are allowed to be performed on an item depending on its eCHR status. It stipulates if you are permitted to do the transaction if the eCHR hasn't been signed off. For detailed information, see the section on **Manage Transaction Controls** in the [eCHR Profiles](#) documentation.

eCHR Transfer

This functionality allows you flexibility in how to handle an eCHR where an item/batch on the eCHR is split, i.e., specify if the new item is to be tracked on the same eCHR or a separate one. If necessary, a copy of the existing eCHR can be created at the time of the split. The split item's eCHR, containing all prior history, will continue to be updated from that point onward.

For example, if you're working on a batch of 100, but then decide you want to rework 10 of the hundred and you want to split the batch, you might want the data of the 10 to be on a different eCHR.

Material split with a new serial number gets its own eCHR

You can have more than one item with the same serial number on one eCHR (as they have shared history) but when you split this item and generate a new item with a new serial number you need to determine if this new item can be tracked on the same eCHR or requires a separate eCHR (as describe above).

For example, you start working on a batch and then split it into serialised items later. So the batch ID is XYZ and split it into item 1, item 2 and item 3. You either want each item to remain on the same batch eCHR, or when you split it off, you each item to have its own eCHR.

When Force eCHR transfer on serial number change is turned on, and if splitting an item results in the new item getting a new visual serial number, then the new item also gets its own eCHR.

Edit eCHR Profile Version

Header Summary Syntax

eCHR Profile: || edhr.JSONDATA.EdhrProfileDetails.EdhrProfileName || ' (' || edhr.JSONDATA.EdhrProfileDetails.Version || ')
' || Recipe Name: || edhr.JSONDATA.JobDetails.RecipeName ||
' || Workflow Name: || edhr.JSONDATA.WorkflowDetails.Name || Version: || edhr.JSONDATA.WorkflowDetails.Version || SUID: || edhr.JSONDATA.WorkflowDetails.SUID ||
' || BOM Name: || edhr.JSONDATA.BomDetails.Name || Version: || edhr.JSONDATA.BomDetails.Version || SUID: || edhr.JSONDATA.BomDetails.SUID ||
' || Product: || edhr.JSONDATA.JobDetails.ProductName ||
' || Job Test Mode: || edhr.JSONDATA.JobDetails.TestMode ||
' || Order No: || edhr.JSONDATA.JobDetails.OrderNo ||
' || Visual Serial Nos: || replace(replace(replace(to_char(edhr.JSONDATA.MaterialVisualSerialNumbers), ' ', ''), ' ', ''), ' ', ' ') ||

Approve eCHR - eSign Profile

Sign eDHR Header

Reopen eCHR - eSign Profile

Reopen eDHR Header

Delete eCHR - eSign Profile

Delete eDHR Header

Printable Report Title

eCHR Report Sample

Languages

English (United Kingdom) x

Force eCHR Transfer on Serial Number Change

Yes

Save

Cancel

Comments against eSignatures

A reviewer of the eCHR can leave a comment which will be recorded against their eSignature . You can view the comment on the eCHR History screen via the eCHR Listing screen. By default, the Signature Comment column is hidden. The eSignature comment is also displayed in the printable eCHR final report.

eyel³

TECHNOLOGIES

WES

eCHR Report

eCHR Header (English (United Kingdom))

eCHR Profile: IAK Profile (7.0)

Recipe Name: Apple eDHR

Workflow Name: Apple Water eDHR Version: 7.0 SUID:

BOM Name: Controlled Water Version: 3.0 SUID:

Product: Organic Apple Water

Job Test Mode: Production

Order No: htmlnew-001

Visual Serial Nos: AppleWater-174

Signatures

| Author | Meaning | Timestamp | Comments |
|--------------|--------------------|---------------------|-------------------|
| Arturs Kupce | Sign eDHR Header 1 | 01/10/2025 13:13:23 | comment 1 |
| Arturs Kupce | Sign eDHR Header 2 | 01/10/2025 13:13:38 | Comment 222222 |
| Arturs Kupce | Sign eDHR Header 3 | 01/10/2025 13:13:54 | Comment3333333333 |

Contents

BoM

| Line Type | Details | Created | Last Edit User |
|----------------|---|-----------------------------|----------------|
| BOM Definition | <div>BoM Version Description: Organic Apple Water bom version</div> <div>No. Slots: 2</div> <div>Version: 3.0</div> | 18 SEP 2025 17:10:59 +00:00 | Arturs Kupce |

| Bom Slot | Slot Type | Required | Child Product | Quantity | Unit |
|----------|-------------|----------|---------------|----------|------|
| Apple | Apple Slots | Yes | Organic Apple | 10 | EA |
| Water | Apple Slots | Yes | Spring Water | 100 | EA |

Clear display of changes to visual serial number(VSN) in eCHR

Where a change in the VSN does not result in a new eCHR, the change in the VSN is clearly displayed in the item's eCHR summary and details grid.

Report title is user defined

The text in the Printable Report Title field in the eCHR Profile Version screen displays as the printable report title.

Edit eCHR Profile Version

Header Summary Syntax

'eDHR Profile: || edhrJSONDATA.EdhrProfileDetails.EdhrProfileName ||
'(|| edhrJSONDATA.EdhrProfileDetails.Version || '
 || 'Recipe
Name: || edhrJSONDATA.JobDetails.RecipeName || '
 ||
'Workflow Name: || edhrJSONDATA.WorkflowDetails.Name || ' || '
Version: || edhrJSONDATA.WorkflowDetails.Version || ' || ' SUID:
 || edhrJSONDATA.WorkflowDetails.SUID || ' || ' Change Reference:
 || edhrJSONDATA.WorkflowDetails.ChangeRef || '
 || ' BOM
Name: || edhrJSONDATA.BomDetails.Name || ' || ' Version: ||
edhrJSONDATA.BomDetails.Version || ' || ' Description: ||
edhrJSONDATA.BomDetails.Description || ' || ' SUID: ||
edhrJSONDATA.BomDetails.SUID || ' || ' Change Reference: ||
edhrJSONDATA.BomDetails.ChangeRef || ' || ' Type: ||
edhrJSONDATA.BomDetails.Type || '
 || ' Product: ||
edhrJSONDATA.MaterialItemDetails.ProductName || '
 || ' Order

Approve eCHR - eSign Profile

CO eCHR APPROVE

Reopen eCHR - eSign Profile

Reopen eDHR Header

Delete eCHR - eSign Profile

Delete eDHR Header

Printable Report Title

CO TESTING REPORT 910

Languages

English (United Kingdom) x French (Belgium) x

Force eCHR Transfer on Serial Number Change

Yes

Save

Cancel

HTML Printable Report

| CO TESTING REPORT 910 | | | | | | |
|-----------------------|----------|----------|-------------|------------------|---------------------|---|
| eCHR Header (en-GB) | | | | | | |
| Latest | Revision | Reason | eCHR Number | Signature Status | Created | Details |
| Yes | 2 | Updated | 1 | Not Signed | 22/09/2025 07:07:45 | eCHR Profile: CO PROFILE (1.0) Recipe Name: CC BUILD Workflow Name: CO WF 02 Version: 1.1 SUID: Change Reference: cc BOM Name: CO BOM Version: 1.0 Description: CO PRD0 01 bom version SUID: Change Reference: co Type: CO BOM CTR Product: Order No: co job 02 Visual Serial Number: CY_0655 Actual QTY: 0 Schedule Batch Size: 5 Schedule QTY: 75 Job Test Mode: Production |
| No | 1 | New | 1 | Not Signed | 22/09/2025 07:07:45 | eCHR Profile: CO PROFILE (1.0) Recipe Name: CC BUILD Workflow Name: CO WF 02 Version: 1.1 SUID: Change Reference: cc BOM Name: CO BOM Version: 1.0 Description: CO PRD0 01 bom version SUID: Change Reference: co Type: CO BOM CTR Product: Order No: co job 02 Visual Serial Number: CY_06 Actual QTY: 0 Schedule Batch Size: 5 Schedule QTY: 75 Job Test Mode: Production |
| BoM | | | | | | |
| Line Type | Latest | Revision | Reason | Signature Status | Created | Details |
| Last Edit User eSign | | | | | | |

Customer logo on printable report

It's now possible for you to configure your company logo to display at the top of your printable eCHR report. This configuration is done on the **Application Properties** screen.

Application Properties

Search

Search

LOGO

| Key | Name |
|----------------------------|--|
| AI_ASSISTANT_NAME | Name of AI assistant (empty to disable) |
| ALLOW_EXPIRED_USE | Allow expired children to be used |
| APPSERVICE_URL | The Azure app services supporting this application. |
| APSO_PLANTID | Scenario ID for APSO integration |
| APSO_SCENARIOID | Scenario ID for APSO integration |
| AUTO-MERGE | If enabled, mestec will automatically merge items that are moved to the same location with the same serial no. |
| AUTOCLOSE_PICKED_DO | Auto Close Picked Dispatch Orders |
| AUTO_APPROVE_HOLIDAY | Auto approve holiday requests |
| BACKUPDATE | Date of last backup |
| BOMDECIMALPLACES | BOM calculation decimal places |
| COMPANYNAME | |
| DECIMAL_PLACE | |
| DISABLE_LOGIN | |
| DISPATCHORDER_SERIAL_RANGE | |
| ECHR_PRINTABLE_REPORT_LOGO | |
| EMAIL_ENABLEDSL | |
| EMAIL_PORTNO | |
| EMAIL_SERVER | |

Set Property

Document name of the logo for eCHR printable logo

Save

Cancel

Logo displayed on eCHR printable report

| CO TESTING REPORT 910 | | | | | | |
|-----------------------|----------|----------|-------------|------------------|---------------------|---|
| eCHR Header (en-GB) | | | | | | |
| Latest | Revision | Reason | eCHR Number | Signature Status | Created | Details |
| Yes | 1 | New | 1 | Not Signed | 17/09/2025 06:04:37 | eCHR Profile: CO PROFILE (1.1) Recipe Name: CC BUILD Workflow Name: CO WF 02 Version: 1.0 SUID: Change Reference: CO BOM Name: CO BOM Version: 1.0 Description: CO PRD0 01 bom version SUID: Change Reference: co Type: CO BOM CTR Product: Order No: CO JOB BUILD 01 Visual Serial Number: co_01 Actual QTY: 0 Schedule Batch Size: 8 Schedule QTY: 72 Job Test Mode: Production |
| BoM | | | | | | |
| Line Type | Latest | Revision | Reason | Signature Status | Created | Details |
| Last Edit User eSign | | | | | | |

Grouping of sub-sections

By default the eCHR listing is grouped by section and ordered timestamp for each record.

It may be useful to add a further grouping to make the report more user friendly, e.g., group all records by operation number. This additional grouping can be defined in the **Sub Section Content** field.

***Note:** Configuration of eCHR sections and line types is currently managed through services support. A services representative*

will assist you with the configuration of this part of the eCHR Profile.

View eCHR Section Conf

eCHR Line Type

Operation Quantity Completion

Required SQL parameters

FLOWLOGID

Sql Statement

EdhrOpCompletionDefaultRead

Insert eSign Profile

Sql Output

Table

Update eSign Profile

Details Panel Menu Item

EDHR Operation Completion Line Con...

Delete eSign Profile

Details In Printable Report

Line Summary Content

```

fn_translatekey('1754', {{X_LANGUAGECODE}}) || ' <b> || edhrline.JSONDATA.content.FROMWORKFLOW || '</b>
<br> || fn_translatekey('1755', {{X_LANGUAGECODE}}) || ' <b> || edhrline.JSONDATA.content.TOWORKFLOW || '</b>
<br> || fn_translatekey('1756', {{X_LANGUAGECODE}}) || ' <b> || edhrline.JSONDATA.content.FROMOPNO || '</b>
edhrline.JSONDATA.content.FROMPINAME || '</b> <br> || fn_translatekey('1757', {{X_LANGUAGECODE}}) || ' <b> ||
edhrline.JSONDATA.content.TOOPNO || '</b> || edhrline.JSONDATA.content.TOOPNAME || '</b> <br> ||
fn_translatekey('4053', {{X_LANGUAGECODE}}) || ' <b> || edhrline.JSONDATA.content.DT_COMPLETED || ' ||
edhrline.JSONDATA.content.DT_COMPLETED || '</b> <br> || fn_translatekey('4055', {{X_LANGUAGECODE}}) || ' <b> ||
SQL_FORMATDATE(FROMSTRINGTOCHAR(edhrline.JSONDATA.content.DATETIME), {{X_LANGUAGECODE}});
||X_LANGUAGECODE||';
edhrline.JSONDATA.content.FROMOPNO || ' || edhrline.JSONDATA.content.FROMPINAME

```

Sub Section Content

Cancel

Signature details added to eCHR printable report

Signature details containing author, meaning, timestamp and comments are included in the printable report.

| CO TESTING REPORT 910 | | | | | |
|--|-------------------------|---------------------|-------------|------------------|---------------------|
| eCHR Header (en-GB) | | | | | |
| Latest | Revision | Reason | eCHR Number | Signature Status | Created |
| | | | | | |
| Yes | 1 | New | 1 | Not Signed | 17/09/2025 07:05:19 |
| <div> <div> <div>eCHR Profile: CO PROFILE (1.0)</div> <div>Recipe Name: CC BUILD</div> <div>Workflow Name: CO WF 02 Version: 1.1 SUID: Change Reference: cc</div> <div>BOM Name: CO BOM Version: 1.0 Description: CO PROD 01 bom version SUID: Change Reference: cc Type: CO BOM CTR</div> </div> <div> <div>Product:</div> <div>Order No: co job 02</div> <div>Visual Serial Number: cc, 03 Actual QTY: 0</div> <div>Schedule Batch Size: 5 Schedule QTY: 75</div> <div>Job Test Mode: Production</div> </div> </div> | | | | | |
| Signatures | | | | | |
| Author | Meaning | Timestamp | Comments | | |
| Gopal Gautav | APPROVE eCHR REPORTS 01 | 17/09/2025 10:19:15 | | | |
| Gopal Gautav | APPROVE eCHR REPORTS 02 | 17/09/2025 10:20:01 | | | |

Display secondary approver for Check Result Set Line Type

The details of the secondary approval for a check results set are displayed. The full name and timestamp are displayed in the eCHR details section for the check results set recorded.

Section: Checklist

6

Check Result Set

Checklist Name: CD CHECKLIST TESTING

No. steps: 1

Version: 1.0

None

Signed

24/09/2025 11:07

1

Revision

1 (Latest)

Who: Gopal Gaurav

When: 24/09/2025 11:07:06

Content

Formatted Content

eSignature

Author: Gopal Gaurav

Reason: CD INSERT DATA

When: 24/09/2025 11:07:06

View Details

Checklist Name

CD CHECKLIST TESTING

Checklist Version

1.0

Workflow

CD-WF-D4-1(1)

Operation

CD ACTIVITY 01

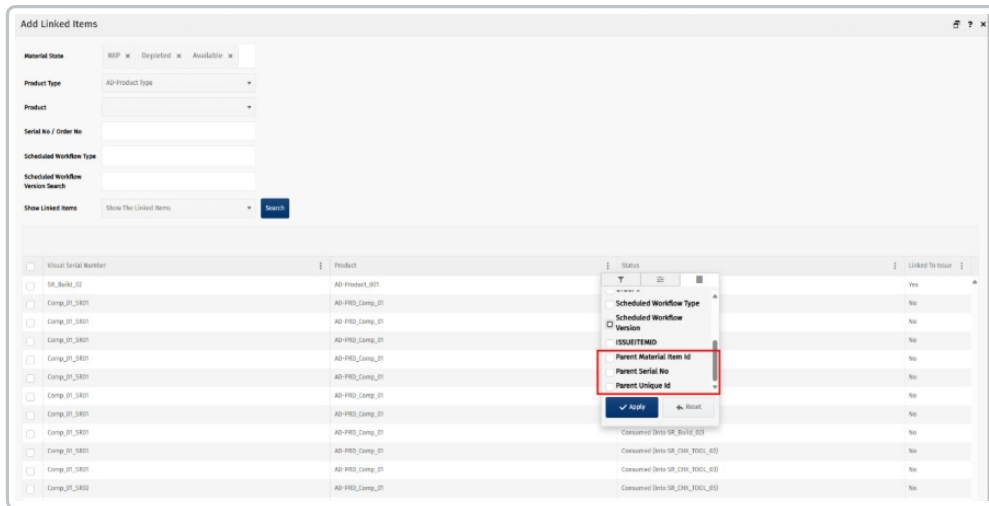
Drag a column header and drop it here to group by that column

| Check Item | Check Step Name | Criteria | Value | Compulsary | Is Conforming | Recorded By | Timestamp | Secondary Approval By | Secondary Ap... |
|---------------|-----------------|----------|-------|------------|---------------|--------------|------------------|-----------------------|------------------|
| CD COMPLIANCE | S1 | CLEAR | true | Yes | Yes | Gopal Gaurav | 24/09/2025 10:43 | Aashish Dange | 24/09/2025 10:43 |

Issues

Issue tracking was enhanced in this release. When a lot has an issue associated with it, you can easily find the parent items that have consumed that lot. Similarly, from the perspective of the parent item, you can see the child items that have issues against them.

- When the **Include Child Item Issues** checkbox is checked in the **Item Status, Issues** view for the parent item, it shows the issues for the child items that were consumed into the parent item.
- When you find an item with an issue that has been consumed, you can quickly find all the items to which it's been consumed.



Material Scrap

Improved handling of child material during WIP scrap

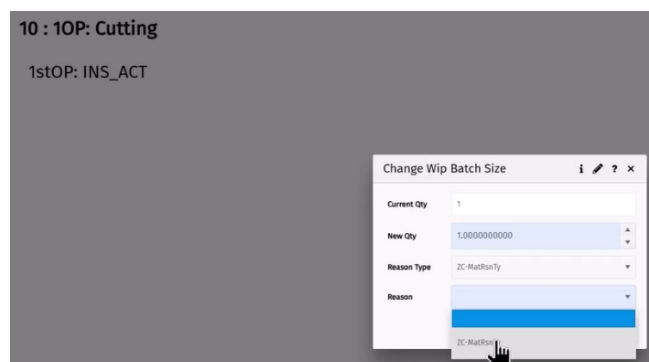
- When recording scrap of a WIP item, it accounts for any consumed materials that should be included in the scrapped quantity based on first level of BoM only.
- You can specify the quantity of the child items to be included in the scrapped qty.
- You can exclude child items from being included in the scrapped qty.

If a BoM Slot is not fully consumed the operator will be prompted to provide information about the components as per above. For example, I am making 10 iced cakes and I am halfway through the icing operation. I have iced 5 of them. I need to scrap 1 WIP cake. I need to specify if the cake I am scrapping is already iced (i.e., scrap the icing component as well as the base), or not iced (i.e., do not scrap any icing when you scrap the parent).

If the BoM slot for a WIP item is fully fulfilled the operator is not automatically prompted to enter this data. The quantity of the consumed component to scrap with the parent is calculated as a ratio (i.e., if you scrap 20% of the parent, you also scrap 20% of the child). For example, I am making 10 cakes and all have been iced. If I scrap two cakes, I assume that I am scrapping 20% of cake bases and 20% of icing. Note that this can be changed by the operator if required with the new functionality.

Material Transactions

In 9.1, we added **WIP Adjust** and **WIP Scrap**. If the transactions have reasons configured against them, the user will be required to provide a reason when the transaction is performed. The system displays **Reason Type** and **Reason** dropdowns during **WIP Adjust** and **WIP Scrap** transactions. You cannot make a quantity change if no valid reason is selected.



Public API

The APIs continue to be improved in 9.1.

Error handling and retry mechanism for outbound integration log requests

The following improvements have been made:

- Better handling of any exception when performing a send/receive Rest API request.
- Sufficient details are provided in the system log to aid investigation.
- A retry mechanism (3 times, delay 2s each) has been added for failed requests.

Create a material item trigger type in Integration Manager

You can configure an integration log for inbound Material Item endpoint calls (adjust, move, receive and release). This makes it possible to see integration logs for all inbound material item endpoint calls.

Maintenance Plan

The Maintenance Plan API lets you configure tool calibration and maintenance dates via integration.

| MaintenancePlan | | Show/Hide | List Operations | Expand Operations |
|-----------------|-----------------------------|---|-----------------|-------------------|
| PUT | /api/MaintenancePlan/Upsert | Creates or updates a Maintenance Plan and assigns assets. | | |
| POST | /api/MaintenancePlan/List | List Maintenance Plan by search filter | | |
| DELETE | /api/MaintenancePlan/Delete | Deletes a Maintenance Plan by ID. | | |

Skills API added to integration manager

The Skills/Upsert API is available to be set up in the integration manager.

Improved management of upsert on Unique fields

The logic for upserts work as follows:

- If an ID is provided, then always update (and error if not found).
- If no ID is provided, then update if the unique field(s) resolve to an existing entity, else create the entity.

This has been applied to the following endpoints in 9.1:

- /api/Product/Upsert
- /api/ProductType/Upsert
- /api/Schedule/Upsert
- /api/Tool/Upsert
- /api/WorkCentre/Upsert
- /api/WorkCentreGroup/Upsert

- /api/BOM/Upsert

Job Op Plan endpoint enhancement

The PUT /api/JobOperationPlan/Update endpoint has been enhanced and now supports the setting of a planned work centre.

Public API and New Integration Trigger for Tool Maintenance settings

It is possible to configure tool calibration and maintenance dates via integration.

Workflow Version List

You can obtain a workflow version list via the Public API. The response also contains the workflow version (major and minor), workflow name and workflow SUID.

Workflow

Show/Hide

List Operations

Expand Operations

| | | |
|--------|---|--|
| POST | /api/Workflow/VersionList | List workflow version by search filter |
| POST | /api/Workflow/UpsertStartNode | Insert or Update a workflow start node |
| POST | /api/Workflow/UpsertEndScrapNode | Insert or Update a workflow 'End Scrap' node |
| POST | /api/Workflow/CreateProductSpecific | Create a product specific workflow by copying from a template workflow |
| POST | /api/Workflow/UpsertEndConvertNode | Insert or Update a workflow 'End Convert' node |
| POST | /api/Workflow/UpsertJumpToTaskNode | Insert or Update a workflow 'Jump to Task' node |
| POST | /api/Workflow/UpdateWorkflowVersion | Update a workflow version |
| POST | /api/Workflow/UpsertEndCompleteNode | Insert or Update a workflow 'End Complete Qty' node |
| POST | /api/Workflow/UpsertStartNewTaskNode | Insert or Update a workflow 'Start New Task' node |
| POST | /api/Workflow/UpsertWorkflowOperationNode | Insert or Update a workflow operation node |
| DELETE | /api/Workflow/DeleteNode | Delete a workflow operation node |

Quality

It is now mandatory to provide a reason when reopening an eSigned check result set.

Re-Open Check Result Set

Are you sure you want to reopen a signed check result set?

Comment Popup for Test Re-open

Comment

Yes

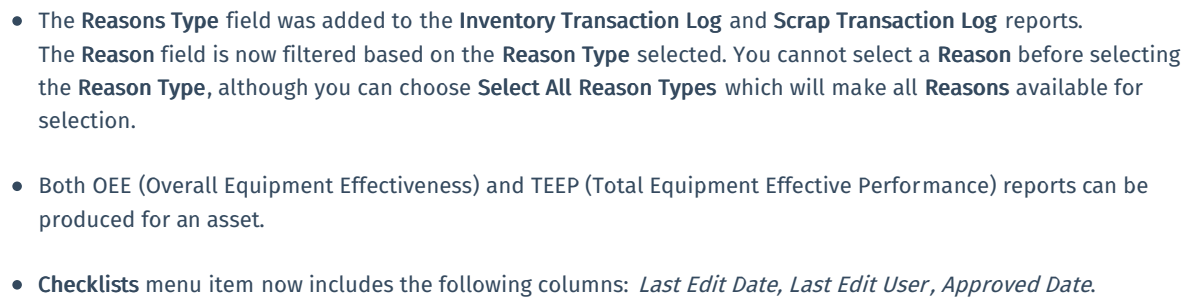
No

Reporting

The following reports were enhanced:

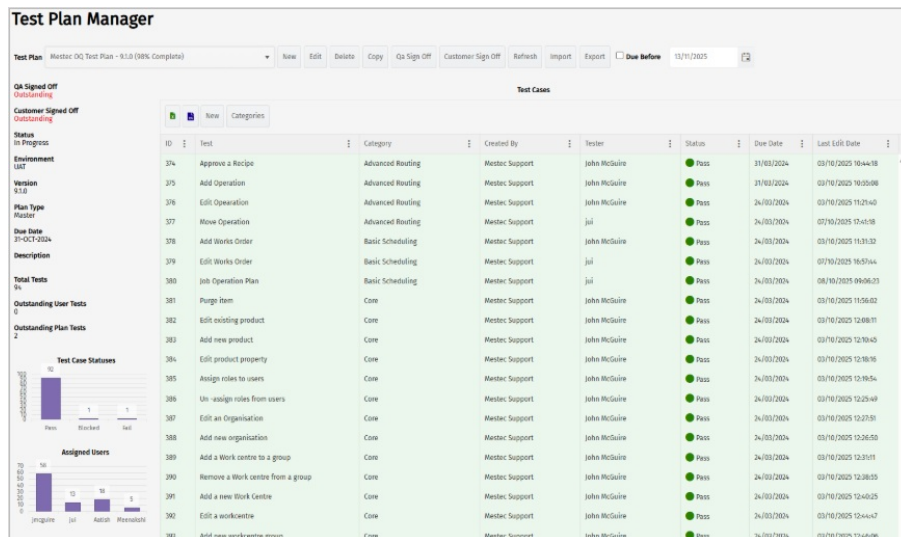
- Work Centre **Actual vs Standard** report includes Performance %, where:

Added fields to the Labour Performance, **Actual vs Standard Analysis** report. The report can now be filtered by shift (new), team, works order, department (new), line config (new), user group, product, work order and time.



- Created the **Production Volume Variance Analysis** report. It reports against products that you typically over and under complete. You can easily see where you have large variance against your target volumes and provide details of over or under completion.
- The **Scrap Analysis** report now includes labour time lost due to scrap.

In 9.1, Test Plan Manager underwent several performance and UI improvements.



Tooling

Added a checkbox in Tool Status to Allow Use

The **Allow Use** was added for Tool Statuses which allows you to choose whether tools in the specified status can be used. By default, this checkbox is ticked.

| Tool Status | | | | |
|-------------------------------------|----------------|----------------|-------------------------------------|--|
| <div>Add</div> <div>Trash Can</div> | | | | |
| Suid | Name | Description | Allow Use | |
| do not use | do not use | | <input type="checkbox"/> | |
| Available | Available | Available | <input checked="" type="checkbox"/> | |
| In use | In use | In use | <input checked="" type="checkbox"/> | |
| Calibrating | Calibrating | Calibrating | <input type="checkbox"/> | |
| Decommissioned | Decommissioned | Decommissioned | <input type="checkbox"/> | |

Tool Status

Add

Edit

Delete

Revision History

Trash Can

Suid

Decommissioned

Available

In use

Calibrating

Edit Tool Status

Suid

Calibrating

Name

Calibrating

Description

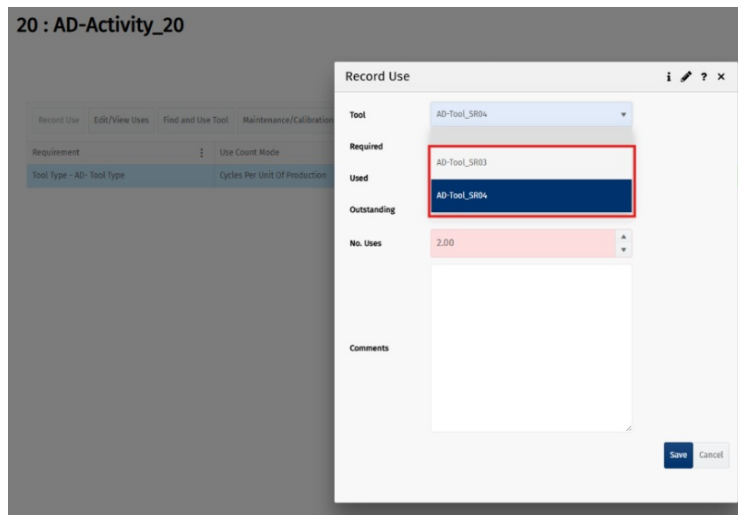
Calibrating

☒ Allow Use

Save

Cancel

Tools that are in a status that does not allow use are removed from the dropdown options in a workflow action.



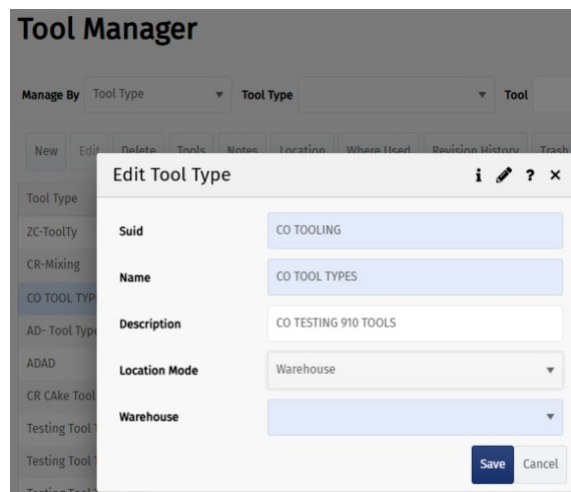
Tool assignment to locations

A Tool Type can be stored in a specified warehouse or set of locations (e.g. work centre locations).

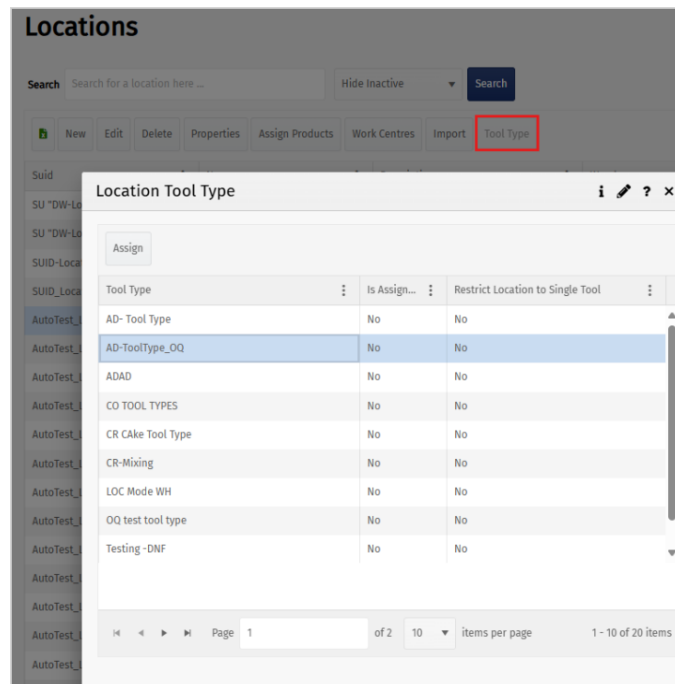
In some cases this can also control whether a tool can be used against a workflow action (e.g. if the tool must be in the correct work centre location).

The location mode options for Tool Types are:

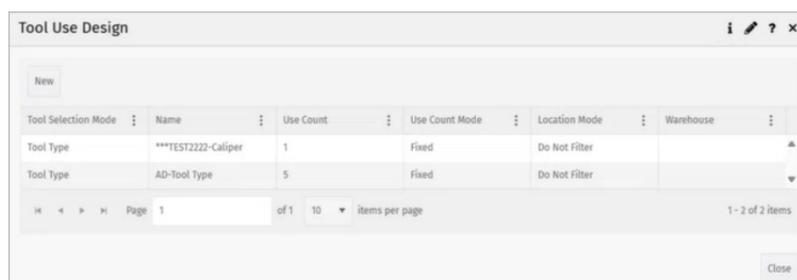
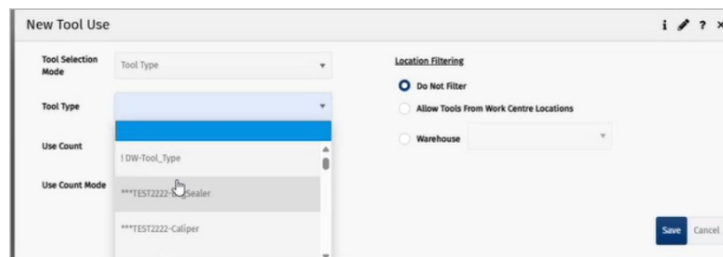
- **Do Not Filter:** Can be stored in any location.
- **Warehouse:** Restricted to locations within a designated warehouse.



- **Location:** Allows you to specify one or more locations for the tool to be located in. Note that some of these locations may only be able to have one tool of a type stored there at any one time , e.g., in a moulding machine you can only have one mould tool located in the machine at any one time. This restriction can be configured at a location level by selecting the Tool Type, clicking *Location* and then assigning locations / setting restriction as needed.



- Previously a tool use action could only be configured to manage a single tool requirement. Tool use actions can now be configured to manage multiple tool requirements.



- You can have multiple **Maintenance Plans** set against a tool or a work centre and it can be controlled that if it's out of its maintenance schedule, you can't use it.
- Maintenance plans can be configured with a time based logic for both tools and work centres (e.g., must be done every 4 weeks) or use based logic for tools (e.g., must be calibrated every 50 uses).
 - The **Maintenance Management** screen has been built which:
 - Displays maintenance plans.
 - Shows you a summary of status vs maintenance plan, i.e., time remaining for time based and uses remaining for use based, with highlights for those within warning limits or overdue.
 - Allows you to record maintenance completion.

- Provides a history of maintenance.

Maintenance Management

Type Plan Asset Type

Department Area Work Centre

Filter Show All Remaining Days Remaining Uses Search

Record Maintenance Completion History

| Asset Type | Asset | Maintenance Plan | Maintenance Type | Latest Maintenance | Next Maintenance Date | Use Count Since Maint... | Remaining Uses |
|-------------------|-----------------|-----------------------------|---------------------------|---------------------|-----------------------|--------------------------|----------------|
| CO TOOL TYPES | 002 | a Maintenance Plan | CR Maintenance type(TIME) | | | 0 | |
| AD-Tool Type | AD-Tool_S801 | AD-Maintenance Plan | CR Maintenance type(USE) | 22/10/2025 14:51:09 | | 0 | 2 |
| AD-Tool Type | AD-Tool_S802 | AD-Time Base Plan | AD-Maintenance Type | 10/10/2025 14:22:42 | 15/10/2025 14:22:42 | 0 | |
| CR-Mixing | Asset Tool | CR Flared Maintenance | CR Maintenance type(TIME) | 25/10/2025 10:43:35 | 04/11/2025 10:43:35 | 0 | |
| CR-Mixing | Asset Tool | CR Oven Maintenance | CR Maintenance type(USE) | 10/10/2025 14:18:58 | | 0 | 50 |
| CO TOOL TYPES | CO 001 | CO MAINTENANCE TIME 01 | CO CALIBRATION PLAN TIME | 01/10/2025 12:21:49 | 11/10/2025 12:21:49 | 0 | |
| CO TOOL TYPES | CO 002 | CO CALIBRATION USE | CO CALIBRATION PLAN use | 14/10/2025 12:22:13 | | 18 | 32 |
| CR Cake Tool Type | CR_Cake Tool-01 | A-Maintenance plan (USE) | A-Use Based Type | 06/10/2025 08:29:11 | | 0 | 10 |
| CR Cake Tool Type | CR_Cake Tool-02 | UAT Maintenance plan (TIME) | Time-Based Calibration | 16/09/2025 12:05:59 | 17/10/2025 12:05:59 | 2 | |
| CR Cake Tool Type | CR_Cake Tool-02 | A-Maintenance plan (USE) | A-Use Based Type | | | 0 | 10 |
| CR Cake Tool Type | CR_Cake Tool-02 | HQ Maintenance Plan | CR Maintenance type(TIME) | | | 0 | |
| CR-Mixing | Cake-Tool-01 | CR Oven Maintenance | CR Maintenance type(USE) | 25/09/2025 11:42:40 | | 30 | 30 |
| CR-Mixing | Cake-Tool-01 | A-Maintenance plan (TIME) | A-Time Based Type | 15/10/2025 14:08:25 | 20/10/2025 14:08:25 | 0 | |
| CR-Mixing | Cake-Tool-01 | CR Flared Maintenance | CR Maintenance type(TIME) | 25/09/2025 00:30:00 | 05/10/2025 00:30:00 | 30 | |
| CR-Mixing | Cake-Tool-02 | CR Oven Maintenance | CR Maintenance type(USE) | 26/09/2025 11:04:06 | | 5 | 5 |
| CR-Mixing | Cake-Tool-03 | UAT Maintenance plan (USE) | Use-based Calibration | 01/10/2025 16:15:39 | | 0 | 50 |
| CR-Mixing | Cake-Tool-03 | CR Testing Plan 10/19 | Re 190 Maintenance Type | 01/10/2025 14:17:26 | 16/10/2025 14:17:26 | 0 | 50 |
| CR-Mixing | Cake-Tool-03 | CR Flared Maintenance | CR Maintenance type(TIME) | 25/09/2025 08:58:56 | 05/10/2025 08:58:56 | 0 | |
| CR-Mixing | Cake-Tool-03 | CR Oven Maintenance | CR Maintenance type(USE) | 25/09/2025 11:43:30 | | 0 | 2 |
| CR-Mixing | Cake-Tool-03 | A-Maintenance plan (TIME) | A-Time Based Type | 15/10/2025 14:13:48 | 20/10/2025 14:13:48 | 0 | |

- The new **Allow Use** condition enables temporary override of set limits for maintenance or calibration, allowing continued tool use for the current cycle. For example, if calibration is due during a job, **Allow Use** can permit continued use of the tool until the job is finished.
- **Manual Tool Use** action configuration updates for multiple tool requirements.

Workstation

Where there are many workflow tasks that could be triggered for a given item, the **New Task** button in the workstation brings up a list of all workflow tasks. In 9.1, the **New Workflow Task** pop-up was enhanced to filter available tasks based on Workflow Type.

